

Work Order ID 54493

December 10, 2009 10:42:49 AM



Page 1

Item ID: D3118-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Sign Assembly

Start Date: 12/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 12/17/2009 Req'd Qty: 4.00



Customer:

Reference: Return 2009 / RA109120 / NCR09-117

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: 7 Date: 09-12-10 SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D3118	Rev C
-------	-------

100	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------



QC

Memo 0.00

Quality Control

Was originally D3118-5 B52504 (this was incorrect: NCR09-117) parts are -3.
ID per this w/o.

7 _____ 09-12-10

110	Identify as per dwg & Stock Location: _____	0.00
-----	---	------



Packaging

Memo 0.00

Packaging

Identify with the correct part #, and the new batch #.

9/12/11 (4x) SF

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------



QC

Memo 0.00

Quality Control

Ensure part is correctly identified.

27 Sorlucis

(70)

Work Order ID 54493

December 10, 2009 10:42:49 AM

Page 2

Item ID: D3118-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Sign Assembly

Start Date: 12/10/2009 Start Qty: 4.00

Cust Item ID:

Required Date: 12/17/2009 Req'd Qty: 4.00

Customer:

Reference: Return 2009 / RA109120 / NCR09-117

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

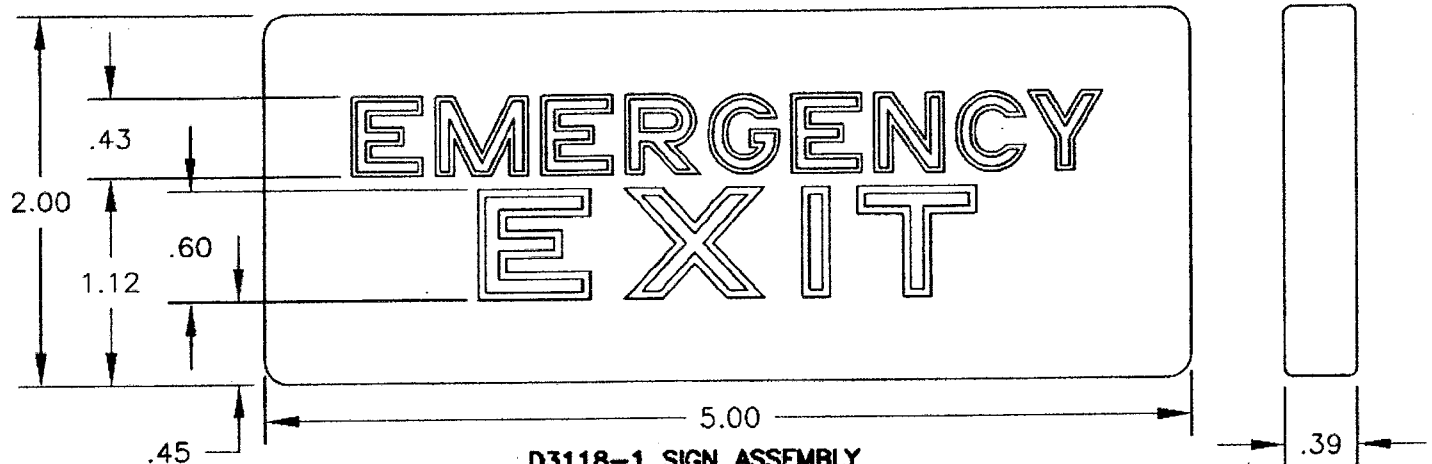
Quality Control

10.01.05Pl 0912-11
(K)

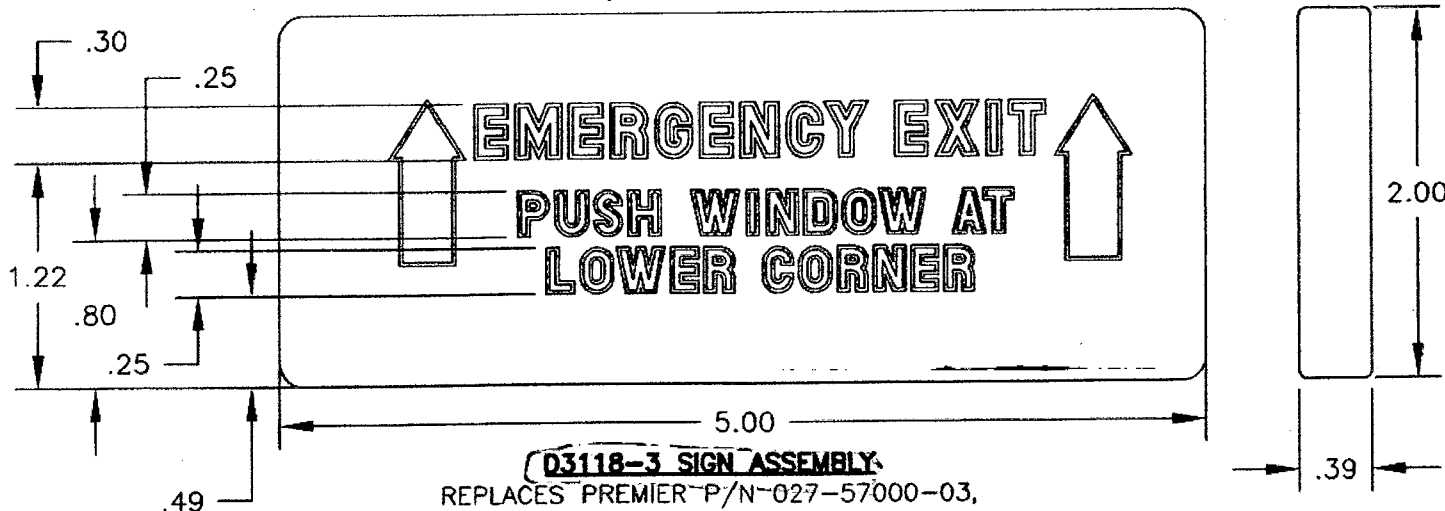


DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED
05.03.05



D3118-1 SIGN ASSEMBLY
REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00



D3118-3 SIGN ASSEMBLY
REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107

NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

WIP 6/3

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.